



MODEL G0723
HEAVY-DUTY OSCILLATING
SPINDLE SANDER
OWNER'S MANUAL
(For models manufactured since 09/11)



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#ST14407 PRINTED IN CHINA



WARNING!

This manual provides critical safety instructions on the proper setup, operation, maintenance, and service of this machine/tool. Save this document, refer to it often, and use it to instruct other operators.

Failure to read, understand and follow the instructions in this manual may result in fire or serious personal injury—including amputation, electrocution, or death.

The owner of this machine/tool is solely responsible for its safe use. This responsibility includes but is not limited to proper installation in a safe environment, personnel training and usage authorization, proper inspection and maintenance, manual availability and comprehension, application of safety devices, cutting/sanding/grinding tool integrity, and the usage of personal protective equipment.

The manufacturer will not be held liable for injury or property damage from negligence, improper training, machine modifications or misuse.



WARNING!

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- **Lead from lead-based paints.**
- **Crystalline silica from bricks, cement and other masonry products.**
- **Arsenic and chromium from chemically-treated lumber.**

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: Work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

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INTRODUCTION

Manual Accuracy

We are proud to offer this manual with your new machine! We've made every effort to be exact with the instructions, specifications, drawings, and photographs of the machine we used when writing this manual. However, sometimes we still make an occasional mistake.

Also, owing to our policy of continuous improvement, **your machine may not exactly match the manual**. If you find this to be the case, and the difference between the manual and machine leaves you in doubt, check our website for the latest manual update or call technical support for help.

Before calling, find the manufacture date of your machine by looking at the date stamped into the machine ID label (see below). This will help us determine if the manual version you received matches the manufacture date of your machine.

		MODEL GXXXX	
		MACHINE NAME	
SPECIFICATIONS		⚠ WARNING!	
Motor:		Manufacture Date of Your Machine	
Specification:			
Specification:			
Specification:			
Weight:			
	Date	<div>4. make sure the motor has stopped and disconnect power before adjustments, maintenance, or service.</div> <div>5. DO NOT expose to rain or dampness.</div> <div>6. DO NOT modify this machine in any way.</div> <div>7. DO NOT remove safety guards.</div> <div>8. Never leave machine running unattended.</div> <div>9. DO NOT operate under the influence of drugs or alcohol.</div> <div>10. Maintain machine carefully to prevent accidents.</div>	
	Serial Number		
Manufactured for Grizzly in Taiwan			

For your convenience, we post all available manuals and manual updates for free on our website at **www.grizzly.com**. Any updates to your model of machine will be reflected in these documents as soon as they are complete.

Contact Info

We stand behind our machines. If you have any questions or need help, use the information below to contact us. Before contacting, please get the serial number and manufacture date of your machine. This will help us help you faster.

Grizzly Technical Support
1203 Lycoming Mall Circle
Muncy, PA 17756
Phone: (570) 546-9663
Email: techsupport@grizzly.com

We want your feedback on this manual. What did you like about it? Where could it be improved? Please take a few minutes to give us feedback.

Grizzly Documentation Manager
P.O. Box 2069
Bellingham, WA 98227-2069
Email: manuals@grizzly.com



Identification

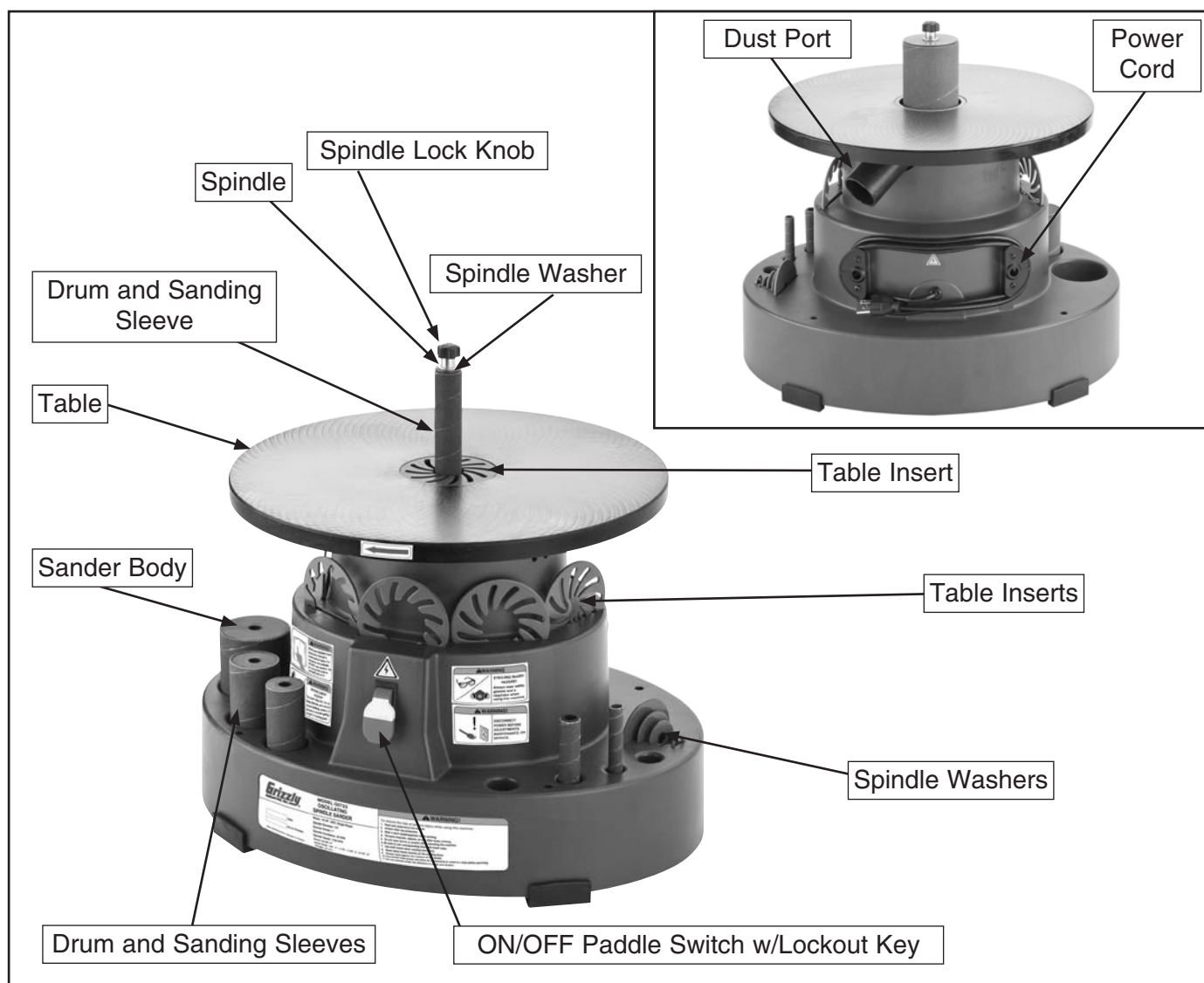
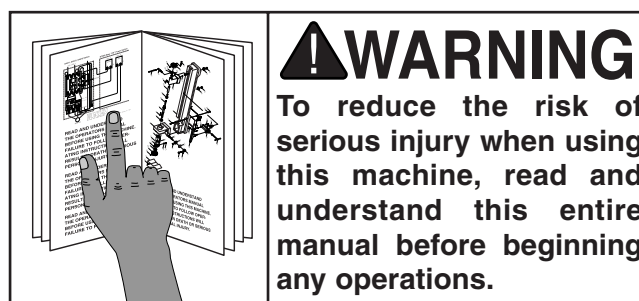


Figure 1. Model G0723 Identification





MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G0723 BENCHTOP OSCILLATING SANDER

Product Dimensions:

Weight..... 46 lbs.
Width (side-to-side) x Depth (front-to-back) x Height..... 22-7/8 x 18 x 20 in.
Footprint (Length x Width)..... 22-1/4 x 16-3/4 in.

Shipping Dimensions:

Type..... Cardboard
Content..... Machine
Weight..... 49 lbs.
Length x Width x Height..... 24-1/4 x 20 x 21-7/16 in.

Electrical:

Power Requirement..... 120V, Single-Phase, 60 Hz
Minimum Circuit Size..... 15A
Switch..... Paddle with Locking Tab
Switch Voltage..... 120V
Cord Length..... 6 ft.
Cord Gauge..... 18 AWG
Plug Included..... Yes
Included Plug Type..... NEMA 5-15

Motors:

Main

Type..... TEFC Capacitor Start Induction
Horsepower..... 1/4 HP
Voltage..... 120V
Phase..... Single
Amps..... 2.6A
Speed..... 1725 RPM
Cycle..... 60 Hz
Number of Speeds..... 1
Power Transfer Direct Drive
Bearings..... Shielded and Permanently Lubricated

Main Specifications:

Table Info

Table Length..... 18 in.
Table Thickness..... 11/16 in.
Table Opening..... 3-7/8 in.
Table Inserts..... 3/4, 1, 1-1/2, 2, 3 in.

Spindle Info

Spindle Diameter..... 1/2 in.
Spindle Oscillation..... 30 SPM
Stroke Length..... 1 in.

Drum Info

Sanding Drum Diameters..... 1/2, 3/4, 1, 1-1/2, 2, 3 in.
Sanding Drum Length..... 4-1/2 in.



Other

Dust Port Size..... 2 in.

Other Specifications:

Country Of Origin China

Warranty 1 Year

Serial Number Location Machine ID Label on Front of Machine

Features:

A spacious 18 inch table leaves plenty of room to navigate while smoothing curved edges.

Sanding drums store neatly in the base for easy, organized access.

Space-saving benchtop style.

Locking power switch with removable key.

Includes 6 sanding sleeves from 1/2" to 3" in diameter.



SECTION 1: SAFETY

For Your Own Safety, Read Instruction Manual Before Operating this Machine

The purpose of safety symbols is to attract your attention to possible hazardous conditions. This manual uses a series of symbols and signal words intended to convey the level of importance of the safety messages. The progression of symbols is described below. Remember that safety messages by themselves do not eliminate danger and are not a substitute for proper accident prevention measures. Always use common sense and good judgement.



Indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, **MAY** result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTICE

This symbol is used to alert the user to useful information about proper operation of the machine.

WARNING

OWNER'S MANUAL. Read and understand this owner's manual **BEFORE** using machine.

TRAINED OPERATORS ONLY. Untrained operators have a higher risk of being hurt or killed. Only allow trained/supervised people to use this machine. When machine is not being used, disconnect power, remove switch keys, or lock-out machine to prevent unauthorized use—especially around children. Make workshop kid proof!

DANGEROUS ENVIRONMENTS. Do not use machinery in areas that are wet, cluttered, or have poor lighting. Operating machinery in these areas greatly increases the risk of accidents and injury.

MENTAL ALERTNESS REQUIRED. Full mental alertness is required for safe operation of machinery. Never operate under the influence of drugs or alcohol, when tired, or when distracted.

ELECTRICAL EQUIPMENT INJURY RISKS. You can be shocked, burned, or killed by touching live electrical components or improperly grounded machinery. To reduce this risk, only allow qualified service personnel to do electrical installation or repair work, and always disconnect power before accessing or exposing electrical equipment.

DISCONNECT POWER FIRST. Always disconnect machine from power supply **BEFORE** making adjustments, changing tooling, or servicing machine. This prevents an injury risk from unintended startup or contact with live electrical components.

EYE PROTECTION. Always wear ANSI-approved safety glasses or a face shield when operating or observing machinery to reduce the risk of eye injury or blindness from flying particles. Everyday eyeglasses are not approved safety glasses.



WARNING

WEARING PROPER APPAREL. Do not wear clothing, apparel or jewelry that can become entangled in moving parts. Always tie back or cover long hair. Wear non-slip footwear to avoid accidental slips, which could cause loss of workpiece control.

HAZARDOUS DUST. Dust created while using machinery may cause cancer, birth defects, or long-term respiratory damage. Be aware of dust hazards associated with each workpiece material, and always wear a NIOSH-approved respirator to reduce your risk.

HEARING PROTECTION. Always wear hearing protection when operating or observing loud machinery. Extended exposure to this noise without hearing protection can cause permanent hearing loss.

REMOVE ADJUSTING TOOLS. Tools left on machinery can become dangerous projectiles upon startup. Never leave chuck keys, wrenches, or any other tools on machine. Always verify removal before starting!

INTENDED USAGE. Only use machine for its intended purpose and never make modifications not approved by Grizzly. Modifying machine or using it differently than intended may result in malfunction or mechanical failure that can lead to serious personal injury or death!

AWKWARD POSITIONS. Keep proper footing and balance at all times when operating machine. Do not overreach! Avoid awkward hand positions that make workpiece control difficult or increase the risk of accidental injury.

CHILDREN & BYSTANDERS. Keep children and bystanders at a safe distance from the work area. Stop using machine if they become a distraction.

GUARDS & COVERS. Guards and covers reduce accidental contact with moving parts or flying debris. Make sure they are properly installed, undamaged, and working correctly.

FORCING MACHINERY. Do not force machine. It will do the job safer and better at the rate for which it was designed.

NEVER STAND ON MACHINE. Serious injury may occur if machine is tipped or if the cutting tool is unintentionally contacted.

STABLE MACHINE. Unexpected movement during operation greatly increases risk of injury or loss of control. Before starting, verify machine is stable and mobile base (if used) is locked.

USE RECOMMENDED ACCESSORIES. Consult this owner's manual or the manufacturer for recommended accessories. Using improper accessories will increase the risk of serious injury.

UNATTENDED OPERATION. To reduce the risk of accidental injury, turn machine **OFF** and ensure all moving parts completely stop before walking away. Never leave machine running while unattended.

MAINTAIN WITH CARE. Follow all maintenance instructions and lubrication schedules to keep machine in good working condition. A machine that is improperly maintained could malfunction, leading to serious personal injury or death.

CHECK DAMAGED PARTS. Regularly inspect machine for any condition that may affect safe operation. Immediately repair or replace damaged or mis-adjusted parts before operating machine.

MAINTAIN POWER CORDS. When disconnecting cord-connected machines from power, grab and pull the plug—NOT the cord. Pulling the cord may damage the wires inside. Do not handle cord/plug with wet hands. Avoid cord damage by keeping it away from heated surfaces, high traffic areas, harsh chemicals, and wet/damp locations.

EXPERIENCING DIFFICULTIES. If at any time you experience difficulties performing the intended operation, stop using the machine! Contact our Technical Support at (570) 546-9663.



WARNING

Additional Safety for Spindle Sanders

FEED RATE. Never jam a workpiece against the sanding surface. This can cause the workpiece to kick back or damage the machine. Firmly hold the workpiece and ease it against the spindle using light pressure.

AVOIDING ENTANGLEMENT. Keep loose clothing articles such as sleeves, belts or jewelry items away from the spindle. These items could get entangled in the spindle, resulting in serious personal injury. Never wear gloves when operating the spindle sander.

HAND PLACEMENT. Do not place hands near, or in contact with, sanding surfaces during operation to avoid personal injury.

WORKPIECE HANDLING. Hold the workpiece with both hands, or use the appropriate jig to reduce the likelihood of the workpiece being thrown from the machine.

SANDING SLEEVES. Worn or damaged sanding sleeves can tear apart and become entangled in the spindle or be thrown from the machine, resulting in personal injury or property damage. Replace sanding sleeves as required.

FOREIGN MATERIAL. Always inspect stock for nails, staples, knots, and other imperfections that could be dislodged and thrown from the machine during sanding operations.

DUST COLLECTION. Never operate the sander without an adequate dust collection system in place and running. Proper dust collection reduces dust in the work area, which decreases the risk of long-term respiratory damage.

DIRECTION. Never sand tapered or pointed stock with the point facing the feed direction to avoid the workpiece being thrown from the machine.

POWER DISCONNECT. Disconnect the machine from the power source before changing the sanding sleeve to avoid injuries in the event of an accidental startup.

RESPIRATOR USE. Always use a respirator that is approved for wood dust when using this machine to reduce the risk of short and long term respiratory illness. A dust collector is not an adequate substitute.

WARNING

Like all machinery there is potential danger when operating this machine. Accidents are frequently caused by lack of familiarity or failure to pay attention. Use this machine with respect and caution to decrease the risk of operator injury. If normal safety precautions are overlooked or ignored, serious personal injury may occur.

CAUTION

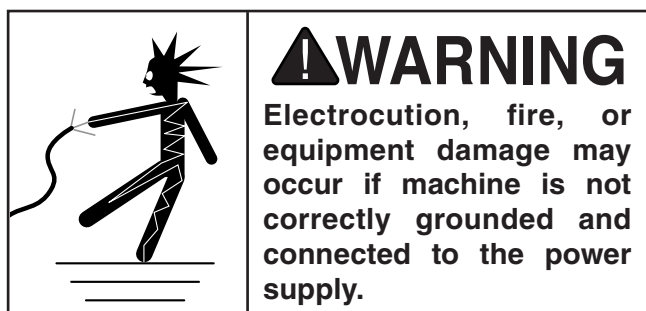
No list of safety guidelines can be complete. Every shop environment is different. Always consider safety first, as it applies to your individual working conditions. Use this and other machinery with caution and respect. Failure to do so could result in serious personal injury, damage to equipment, or poor work results.



SECTION 2: POWER SUPPLY

Availability

Before installing the machine, consider the availability and proximity of the required power supply circuit. If an existing circuit does not meet the requirements for this machine, a new circuit must be installed. To minimize the risk of electrocution, fire, or equipment damage, installation work and electrical wiring must be done by an electrician or qualified service personnel in accordance with all applicable codes and standards.



Full-Load Current Rating

The full-load current rating is the amperage a machine draws at 100% of the rated output power. On machines with multiple motors, this is the amperage drawn by the largest motor or sum of all motors and electrical devices that might operate at one time during normal operations.

Full-Load Current Rating at 110V..... 2.6 Amps

The full-load current is not the maximum amount of amps that the machine will draw. If the machine is overloaded, it will draw additional amps beyond the full-load rating.

If the machine is overloaded for a sufficient length of time, damage, overheating, or fire may result—especially if connected to an undersized circuit. To reduce the risk of these hazards, avoid overloading the machine during operation and make sure it is connected to a power supply circuit that meets the requirements in the following section.

Circuit Requirements

This machine is prewired to operate on a 110V power supply circuit that has a verified ground and meets the following requirements:

Nominal Voltage 120V
Cycle 60 Hz
Phase Single-Phase
Power Supply Circuit 15 Amps

A power supply circuit includes all electrical equipment between the breaker box or fuse panel in the building and the machine. The power supply circuit used for this machine must be sized to safely handle the full-load current drawn from the machine for an extended period of time. (If this machine is connected to a circuit protected by fuses, use a time delay fuse marked D.)

CAUTION

For your own safety and protection of property, consult an electrician if you are unsure about wiring practices or electrical codes in your area.

Note: *The circuit requirements listed in this manual apply to a dedicated circuit—where only one machine will be running at a time. If this machine will be connected to a shared circuit where multiple machines will be running at the same time, consult a qualified electrician to ensure that the circuit is properly sized for safe operation.*



Grounding & Plug Requirements

This machine **MUST** be grounded. In the event of certain malfunctions or breakdowns, grounding reduces the risk of electric shock by providing a path of least resistance for electric current.

This machine is equipped with a power cord that has an equipment-grounding wire and a grounding plug (similar to the figure below). The plug must only be inserted into a matching receptacle (outlet) that is properly installed and grounded in accordance with all local codes and ordinances.

**WARNING**

Serious injury could occur if you connect the machine to power before completing the setup process. **DO NOT** connect to power until instructed later in this manual.

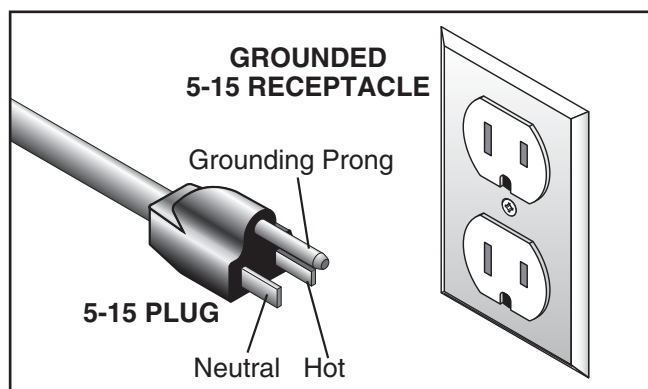

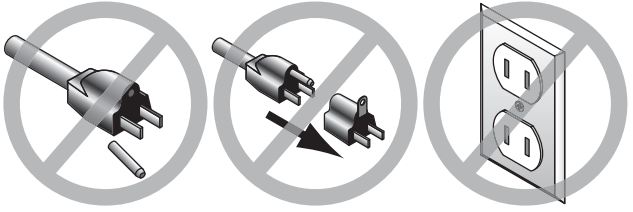


Figure 2. Typical 5-15 plug and receptacle.

**CAUTION**



SHOCK HAZARD!
Two-prong outlets do not meet the grounding requirements for this machine. Do not modify or use an adapter on the plug provided—if it will not fit the outlet, have a qualified electrician install the proper outlet with a verified ground.

Improper connection of the equipment-grounding wire can result in a risk of electric shock. The wire with green insulation (with or without yellow stripes) is the equipment-grounding wire. If repair or replacement of the power cord or plug is necessary, do not connect the equipment-grounding wire to a live (current carrying) terminal.

Check with a qualified electrician or service personnel if you do not understand these grounding requirements, or if you are in doubt about whether the tool is properly grounded. If you ever notice that a cord or plug is damaged or worn, disconnect it from power, and immediately replace it with a new one.

Extension Cords

We do not recommend using an extension cord with this machine. If you must use an extension cord, only use it if absolutely necessary and only on a temporary basis.

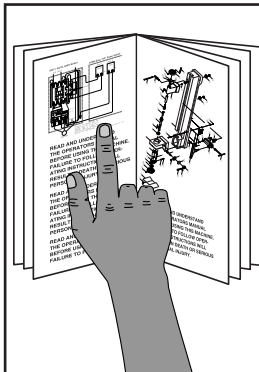
Extension cords cause voltage drop, which may damage electrical components and shorten motor life. Voltage drop increases as the extension cord size gets longer and the gauge size gets smaller (higher gauge numbers indicate smaller sizes).

Any extension cord used with this machine must contain a ground wire, match the required plug and receptacle, and meet the following requirements:

Minimum Gauge Size16 AWG
Maximum Length (Shorter is Better).....50 ft.

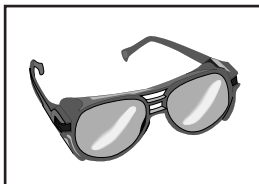


SECTION 3: SETUP



!WARNING

This machine presents serious injury hazards to untrained users. Read through this entire manual to become familiar with the controls and operations before starting the machine!



!WARNING

Wear safety glasses during the entire setup process!

Needed for Setup

The following are needed to complete the setup process, but are not included with your machine.

Description	Qty
• Safety Glasses	1
• Cleaner/Degreaser.....	As Needed
• Disposable Shop Rags.....	As Needed
• Straightedge 4'	1
• Screwdriver Phillips #2	1
• Screwdriver Flat Head #2.....	1
• Dust Collection System	1
• Dust Hose 2"	1
• Hose Clamps 2"	2

Unpacking

Your machine was carefully packaged for safe transportation. Remove the packaging materials from around your machine and inspect it. If you discover any damage, *please call us immediately at (570) 546-9663 for advice.*

Save the containers and all packing materials for possible inspection by the carrier or its agent. *Otherwise, filing a freight claim can be difficult.*

When you are completely satisfied with the condition of your shipment, inventory the contents.



!WARNING

SUFFOCATION HAZARD!
Keep children and pets away from plastic bags or packing materials shipped with this machine. Discard immediately.



Inventory

The following is a description of the main components shipped with your machine. Lay the components out to inventory them.

If any non-proprietary parts are missing (e.g. a nut or a washer), we will gladly replace them; or for the sake of expediency, replacements can be obtained at your local hardware store.

Inventory: (Figure 3)

Qty

A.	Spindle Sander Assembly.....	1
B.	Spindle Lock Knob.....	1
C.	Sanding Sleeves 1/2", 3/4", 1", 1 1/2", 2", 3".....	6
D.	Sanding Drums 3/4", 1", 1 1/2", 2", 3".....	5
E.	Table Inserts 1/2", 3/4", 1", 1 1/2", 2", 3".....	6
F.	Drum Washers 3/4", 1", 1 1/2", 2", 3".....	5

NOTICE

If you cannot find an item on this list, carefully check the machine and the packaging materials. Some of these items may be pre-installed for shipping or become misplaced during unpacking.

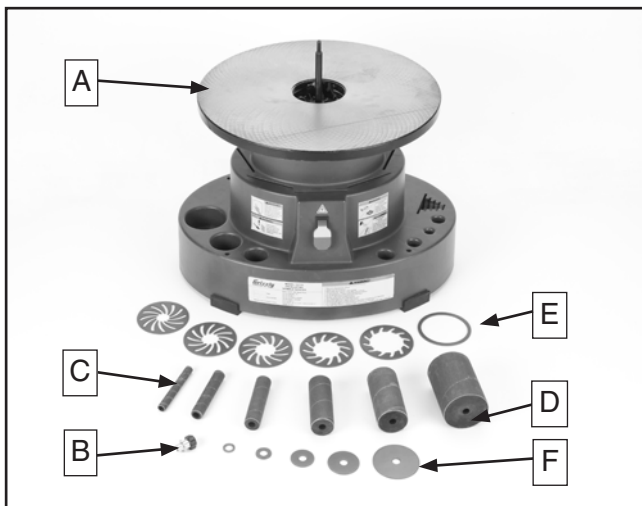


Figure 3. Box Contents

Cleanup

The unpainted surfaces of your machine are coated with a heavy-duty rust preventative that prevents corrosion during shipment and storage. This rust preventative works extremely well, but it will take a little time to clean.

Be patient and do a thorough job cleaning your machine. The time you spend doing this now will give you a better appreciation for the proper care of your machine's unpainted surfaces.

There are many ways to remove this rust preventative, but the following steps work well in a wide variety of situations. Always follow the manufacturer's instructions with any cleaning product you use and make sure you work in a well-ventilated area to minimize exposure to toxic fumes.

Before cleaning, gather the following:

- Disposable Rags
- Cleaner/degreaser (WD•40 works well)
- Safety glasses & disposable gloves
- Plastic paint scraper (optional)

Basic steps for removing rust preventative:

1. Put on safety glasses.
2. Coat the rust preventative with a liberal amount of cleaner/degreaser, then let it soak for 5–10 minutes.
3. Wipe off the surfaces. If your cleaner/degreaser is effective, the rust preventative will wipe off easily. If you have a plastic paint scraper, scrape off as much as you can first, then wipe off the rest with the rag.
4. Repeat **Steps 2–3** as necessary until clean, then coat all unpainted surfaces with a quality metal protectant to prevent rust.



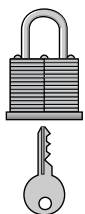
Site Considerations

Weight Load

Refer to the **Machine Data Sheet** for the weight of your machine. Make sure that the surface upon which the machine is placed will bear the weight of the machine, additional equipment that may be installed on the machine, and the heaviest workpiece that will be used. Additionally, consider the weight of the operator and any dynamic loading that may occur when operating the machine.

Space Allocation

Consider the largest size of workpiece that will be processed through this machine and provide enough space around the machine for adequate operator material handling or the installation of auxiliary equipment. With permanent installations, leave enough space around the machine to open or remove doors/covers as required by the maintenance and service described in this manual. **See below for required space allocation.**



CAUTION

Children or untrained people may be seriously injured by this machine. Only install in an access restricted location.

Physical Environment

The physical environment where the machine is operated is important for safe operation and longevity of machine components. For best results, operate this machine in a dry environment that is free from excessive moisture, hazardous chemicals, airborne abrasives, or extreme conditions. Extreme conditions for this type of machinery are generally those where the ambient temperature range exceeds 41°–104°F; the relative humidity range exceeds 20–95% (non-condensing); or the environment is subject to vibration, shocks, or bumps.

Electrical Installation

Place this machine near an existing power source. Make sure all power cords are protected from traffic, material handling, moisture, chemicals, or other hazards. Make sure to leave access to a means of disconnecting the power source or engaging a lockout/tagout device, if required.

Lighting

Lighting around the machine must be adequate enough that operations can be performed safely. Shadows, glare, or strobe effects that may distract or impede the operator must be eliminated.

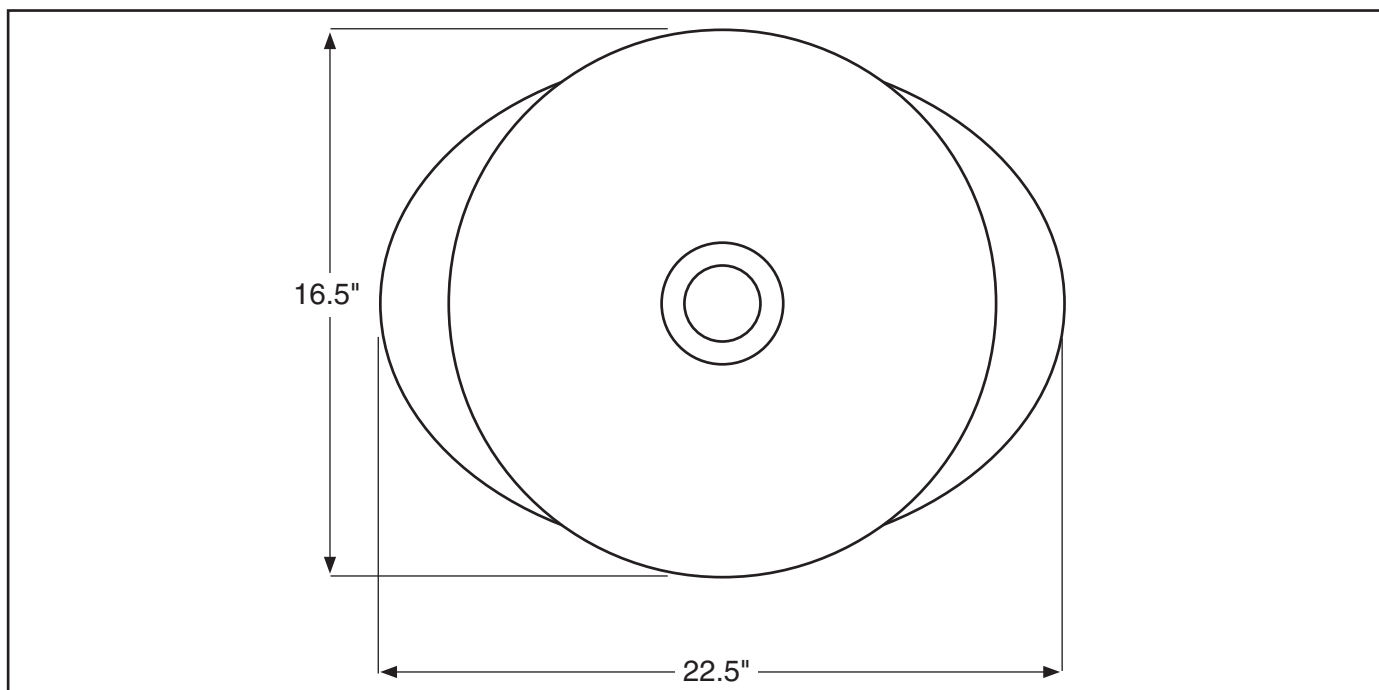


Figure 4. Model G0723 working clearances.



Mounting

The base of this machine has mounting holes that allow it to be fastened to a workbench or other mounting surface to prevent it from moving during operation and causing accidental injury or damage.

The strongest mounting option is a "Through Mount" (see example below) where holes are drilled all the way through the workbench—and hex bolts, washers, and hex nuts are used to secure the machine in place.

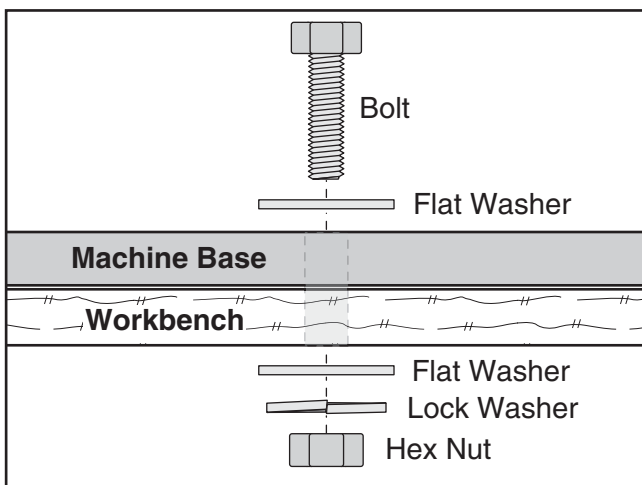


Figure 5. Example of a "Through Mount" setup.

Another option is a "Direct Mount" (see example below) where the machine is secured directly to the workbench with lag screws and washers.

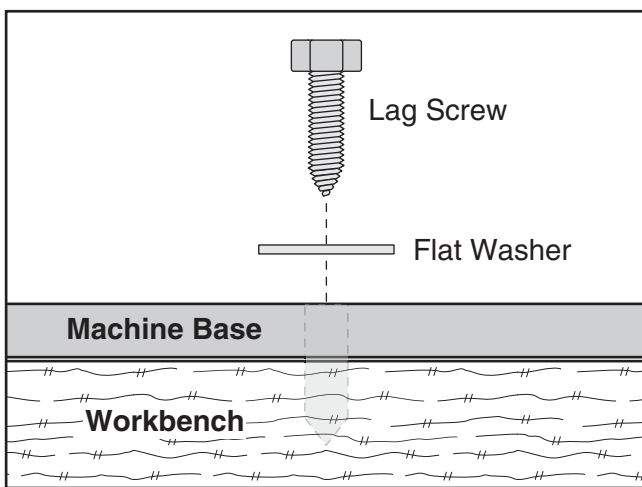


Figure 6. Example of a "Direct Mount" setup.

Assembly

Place the lock knob, table inserts, sanding drums and sleeves, and drum washers in their designated accessory slots beneath the table.



Dust Collection

⚠ CAUTION

DO NOT operate the Model G0723 without an adequate dust collection system. This sander creates substantial amounts of wood dust while operating. Failure to use a dust collection system can result in short and long-term respiratory illness.

Recommended CFM at Dust Port: 400 CFM

Do not confuse this CFM recommendation with the rating of the dust collector. To determine the CFM at the dust port, you must consider these variables: (1) CFM rating of the dust collector, (2) hose type and length between the dust collector and the machine, (3) number of branches or wyes, and (4) amount of other open lines throughout the system. Explaining how to calculate these variables is beyond the scope of this manual. Consult an expert or purchase a good dust collection "how-to" book.

To connect a dust collection hose:

1. Fit a 2" dust hose over the dust port shown in the photo below, and secure in place with a hose clamp.
2. Tug the hose to ensure it does not come off.
Note: A tight fit is necessary for proper performance.

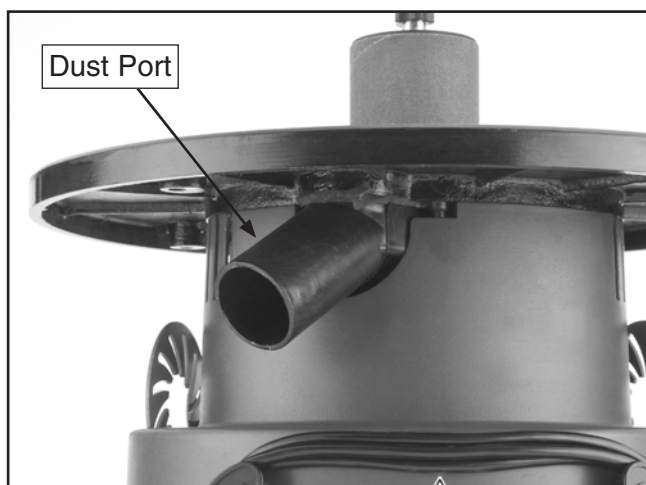


Figure 7. Location to install dust hose.

Power Connection

After you have completed all previous setup instructions and circuit requirements, the machine is ready to be connected to the power supply.

To avoid unexpected startups or property damage, use the following steps whenever connecting or disconnecting the machine.

Connecting Power

1. Turn the machine power switch **OFF**.
2. Insert the power cord plug into a matching power supply receptacle. The machine is now connected to the power source.

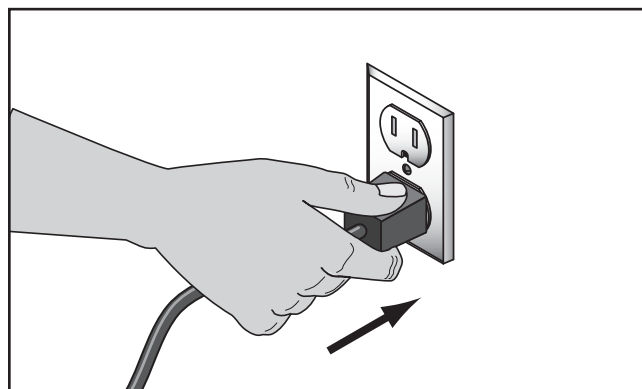


Figure 8. Connect power.

Disconnecting Power

1. Turn the machine power switch **OFF**.
2. Grasp the molded plug and pull it completely out of the receptacle. Do not pull by the cord as this may damage the wires inside.

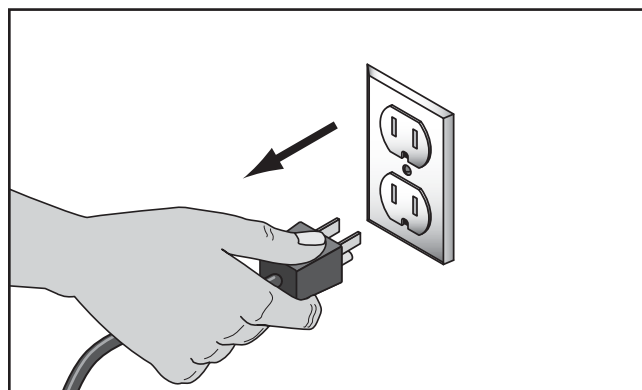


Figure 9. Disconnect power.



Test Run

Once the assembly is complete, test run your machine to make sure it runs properly and is ready for regular operation.

The test run consists of verifying the following:

- 1) The motor powers up and runs correctly, and
- 2) the safety disabling mechanism on the switch works correctly.

If, during the test run, you cannot easily locate the source of an unusual noise or vibration, stop using the machine immediately, then review **Troubleshooting** on **Page 22**.

If you still cannot remedy a problem, contact our Tech Support at (570) 546-9663 for assistance.

To test run the machine:

1. Make sure you have read the safety instructions at the beginning of the manual and that the machine is assembled properly.
2. Make sure all tools and objects used during setup are cleared away from the machine.
3. Connect the machine to the power source.
4. Verify that the machine is operating correctly by turning it **ON**.

—When operating correctly, the machine runs smoothly with little or no vibration or rubbing noises.

—Investigate and correct strange or unusual noises or vibrations before operating the machine further. Always disconnect the machine from power when investigating or correcting potential problems.

5. Turn the machine **OFF**.

6. Remove the switch disabling key, as shown in **Figure 10**.

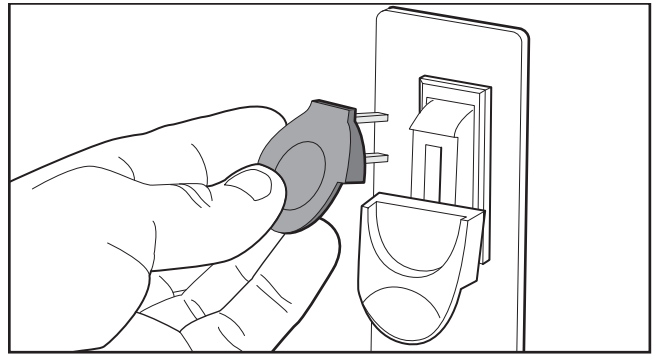


Figure 10. Disabling switch by removing key.

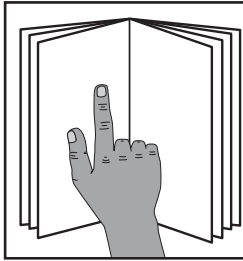
7. Try to start the machine with the paddle switch.

—If the machine *does not* start, the switch disabling feature is working as designed.

—If the machine *does* start, immediately disconnect power. The switch disabling feature is not working correctly. This safety feature must work properly before proceeding with regular operations. Call Tech Support for help.



SECTION 4: OPERATIONS

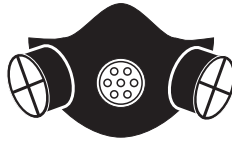


!WARNING

To reduce the risk of serious injury when using this machine, read and understand this entire manual before operating.

!WARNING

Damage to your eyes and lungs could result from using this machine without proper protective gear. Always wear safety glasses and a respirator when operating this machine.



NOTICE

If you have never used this type of machine or equipment before, WE STRONGLY RECOMMEND that you read books, review industry trade magazines, or get formal training before beginning any projects. Regardless of the content in this section, Grizzly Industrial will not be held liable for accidents caused by lack of training.

Disabling Switch

The switch can be disabled by removing the key, as shown below. Disabling the switch in this manner can prevent unauthorized operation of the machine, which is important if it is not kept inside an access-restricted building or in a location where children may be present.

IMPORTANT: *Disabling the switch only restricts its function. It is not a substitute for disconnecting machine from power when adjusting or servicing.*

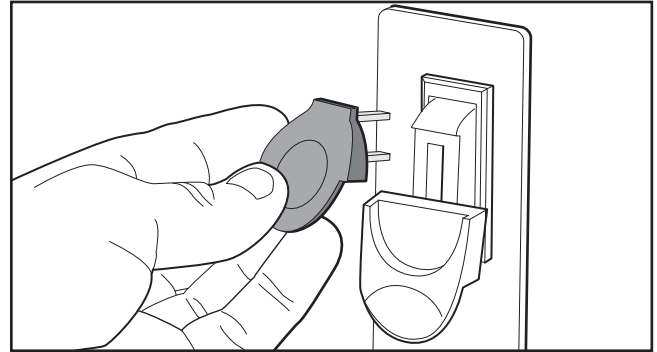


Figure 10. Disabling switch by removing key.

!WARNING

Children or untrained people can be seriously injured by this machine. This risk increases with unsupervised operation. To help prevent unsupervised operation, always disable switch before leaving machine unattended. Make sure to place key in a well-hidden or secure location!

Sleeve Selection

The Model G0723 comes with six different-sized sanding drums and sleeves. Refer to the table below when determining the appropriate table insert, sanding drum, and drum washer size for a particular sleeve.

Part Diameters

Table Inserts	Sanding Drums	Sanding Sleeves	Drum Washers
1/2"	N/A	1/2"	N/A
3/4"	3/4"	3/4"	3/4"
1"	1"	1"	1"
1 1/2"	1 1/2"	1 1/2"	1 1/2"
2"	2"	2"	2"
3"	3"	3"	3"



Sleeve Installation

To install or replace a sanding sleeve:

1. Remove the lock knob, drum washer, sanding sleeve, sanding drum and table insert.
2. Clean the table insert and spindle areas as necessary.
3. Replace the table insert.
4. Referencing the table on **Page 18**, install the table insert that corresponds to your desired sanding drum.
5. Install the desired sanding drum on the spindle shaft, then install the corresponding sanding sleeve on the drum, referencing **Page 18**, as is shown in **Figure 11**.

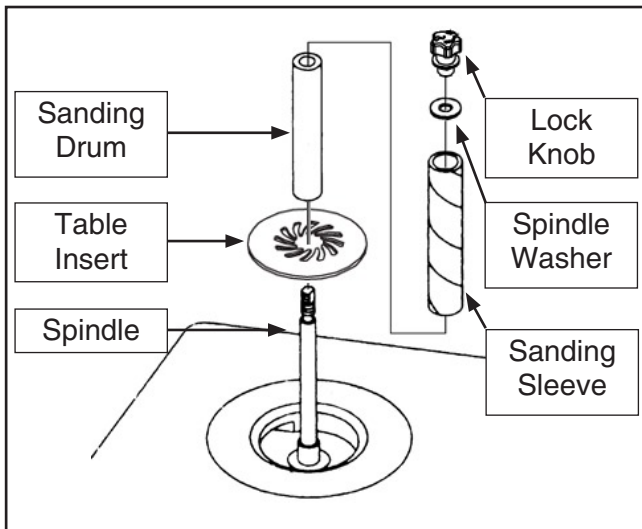


Figure 11. Sleeve installation order.

6. Secure the sanding drum with the appropriate drum washer and lock knob, then lock until the rubber sanding drum places slight pressure on the sanding sleeve. DO NOT overtighten the lock knob.

Sanding

To sand a workpiece:

1. Ensure that the lock knob is secured tightly and that the work area is free of obstructions and obstacles.
2. Turn the spindle sander **ON** and allow it to reach full speed.
3. Using both hands, guide the workpiece against the sanding sleeve in a right-to-left manner, as shown in **Figure 12**. DO NOT force the workpiece against the sanding sleeve.

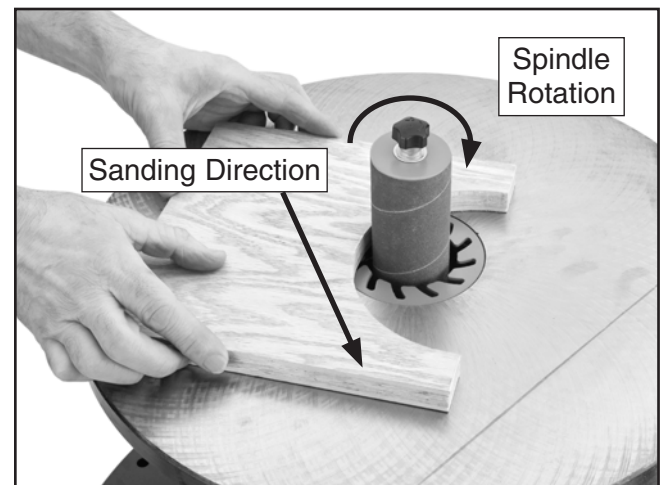


Figure 12. Sanding workpiece.



SECTION 5: ACCESSORIES

⚠ WARNING

Some aftermarket accessories can be installed on this machine that could cause it to function improperly, increasing the risk of serious personal injury. To minimize this risk, only install accessories recommended for this machine by Grizzly.

NOTICE

Refer to the newest copy of the Grizzly Catalog for other accessories available for this machine.

Call 1-800-523-4777 To Order

PRO-STIK® Belt Cleaners

G1511—Large (1½" x 1½" x 8½")

G1512—Small (2" x 2" x 12")

H1446—1⅜" x 4¼"

H1447—1⅜" x 8½"

These crepe-rubber Belt Cleaners quickly remove gum and grit from belts and discs without damage. Extend the life of your belts or discs with this innovative natural cleaner.



Figure 13. PRO-STIK® Belt Cleaners.

T20501—Face Shield Crown Protector 4"

T20502—Face Shield Crown Protector 7"

T20503—Face Shield Window

T20448—Economy Clear Safety Glasses

T20452—"Kirova" Anti-Reflective Glasses

T20456—"Dakura" Clear Safety Glasses

H0736—Shop Fox® Safety Glasses

These glasses meet ANSI Z87.1-2003 specifications. Buy extras for visitors or employees. You can't be too careful with shop safety!



Figure 14. Our most popular eye protection.

T20514—Small Half-Mask Respirator

T20515—Medium Half-Mask Respirator

T20516—Large Half-Mask Respirator

T20511—Pre-Filter P100

T20539—Cartridge Filter 2PK P100

T20541—Cartridge Filter 2PK P100 & O Vapor

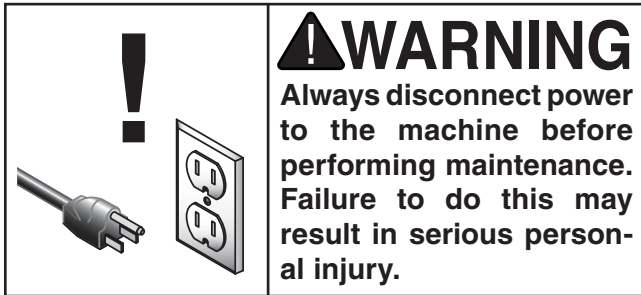
Wood and other types of dust can cause severe respiratory damage. If you work around dust every-day, a half-mask respirator can greatly reduce your risk. Compatible with safety glasses!



Figure 15. Half-mask respirator with disposable cartridge filters.



SECTION 6: MAINTENANCE



Schedule

For optimum performance from your machine, follow this maintenance schedule and refer to any specific instructions given in this section.

Before Each Use

- Inspect the sanding drums and sleeves for wear or damage.
- Check for worn or damaged wires.
- Check for any other unsafe condition that could hamper operation of this machine or cause potential injury.

After Each Use

- Turn the sander **OFF**.
- Clean up any sawdust or particle residue from the machine.
- Protect table.

Weekly Maintenance

- Thoroughly clean the spindle area and beneath the table insert as instructed on **Page 19**.

Monthly Maintenance

- Clean/vacuum dust buildup from inside the sander body and off of the motor.

Cleaning

Cleaning the Model G0723 is relatively easy. Follow the **Sleeve Installation** instructions on **Page 19**, taking special care to clean every area thoroughly. Sawdust and other particles can also work their way under the table insert, so this area also needs to be cleaned.

To clean the table:

1. Remove the lock knob, drum washer, sanding sleeve, sanding drum and table insert.
2. Wipe or vacuum out any dust or particles that have accumulated beneath the table insert area, shown in **Figure 16**.
3. Follow **Steps 3-6** of the instructions on **Page 19** to reinstall the sleeve.

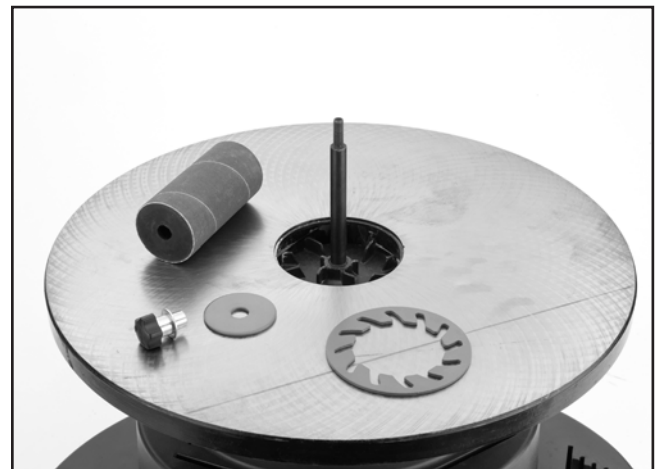


Figure 16. Table insert area.

4. To protect the table from rust, coat the table surface with a quality metal protectant.

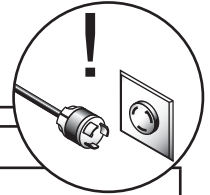


SECTION 7: SERVICE

Review the troubleshooting and procedures in this section if a problem develops with your machine. If you need replacement parts or additional help with a procedure, call our Technical Support at (570) 546-9663.

Note: Please gather the serial number and manufacture date of your machine before calling.

Troubleshooting



Symptom	Possible Cause	Possible Solution
Motor will not start.	<ol style="list-style-type: none"> 1. Switch disabling key removed. 2. Low voltage. 3. Open circuit in motor or loose connections. 	<ol style="list-style-type: none"> 1. Insert key to enable power. 2. Check power line voltage and correct if necessary. 3. Inspect all motor connections for loose or open connections.
Motor will not start; fuses or circuit breakers blow.	<ol style="list-style-type: none"> 1. Short circuit in line cord or plug. 2. Short circuit in motor or loose connections. 3. Incorrect fuses or circuit breakers in power line. 	<ol style="list-style-type: none"> 1. Inspect cord and plug for damaged insulation or shorted wires. 2. Inspect all motor connections for loose or shorted terminals or worn insulation. 3. Install correct fuses or circuit breakers.
Motor overheats.	<ol style="list-style-type: none"> 1. Motor overloaded. 	<ol style="list-style-type: none"> 1. Reduce load on motor.
Motor stalls (resulting in blown fuses or tripped circuit).	<ol style="list-style-type: none"> 1. Motor overloaded. 2. Short circuit in motor or loose connections. 3. Low voltage. 4. Incorrect fuses or circuit breakers in power line. 	<ol style="list-style-type: none"> 1. Reduce load on motor. 2. Inspect connections on motor for loose or shorted terminals or worn insulation. 3. Check power line voltage and correct if necessary. 4. Install correct fuses or circuit breakers.
Machine slows when operating.	<ol style="list-style-type: none"> 1. Workpiece pressure is too great. 	<ol style="list-style-type: none"> 1. Reduce workpiece pressure on spindle.
Machine vibrates excessively.	<ol style="list-style-type: none"> 1. Machine not secured to workbench. 2. Incorrect motor mounting. 	<ol style="list-style-type: none"> 1. Secure machine to workbench. 2. Check/adjust motor mounting.
Deep sanding grooves or scars in workpiece.	<ol style="list-style-type: none"> 1. Sanding sleeve too coarse for the desired finish. 2. Workpiece sanded across the grain. 3. Too much sanding force on workpiece. 	<ol style="list-style-type: none"> 1. Use a finer grit sanding sleeve. 2. Sand with the grain. 3. Reduce pressure on workpiece while sanding.
Grains rub off the sanding sleeve.	<ol style="list-style-type: none"> 1. Sanding sleeve has been stored in an incorrect environment. 2. Sanding sleeve has been folded or smashed. 	<ol style="list-style-type: none"> 1. Store sanding sleeve away from extremely dry or hot temperatures. 2. Store sanding sleeves separately and not folded or flat.
Sanding surfaces clog quickly or burn.	<ol style="list-style-type: none"> 1. Too much pressure against sleeve. 2. Sanding softwood. 	<ol style="list-style-type: none"> 1. Reduce pressure on workpiece while sanding. 2. Either use different stock or accept the characteristics of the stock and plan on cleaning/replacing belts frequently.
Burn marks on workpiece.	<ol style="list-style-type: none"> 1. Using too fine of sanding grit. 2. Using too much pressure. 3. Work held still for too long. 	<ol style="list-style-type: none"> 1. Use a coarser grit sanding sleeve. 2. Reduce pressure on workpiece while sanding. 3. Do not keep workpiece in one place for too long.



SECTION 8: WIRING

These pages are current at the time of printing. However, in the spirit of improvement, we may make changes to the electrical systems of future machines. Compare the manufacture date of your machine to the one stated in this manual, and study this section carefully.

If there are differences between your machine and what is shown in this section, call Technical Support at (570) 546-9663 for assistance BEFORE making any changes to the wiring on your machine. An updated wiring diagram may be available. **Note:** Please gather the serial number and manufacture date of your machine before calling. This information can be found on the main machine label.

WARNING

Wiring Safety Instructions

SHOCK HAZARD. Working on wiring that is connected to a power source is extremely dangerous. Touching electrified parts will result in personal injury including but not limited to severe burns, electrocution, or death. Disconnect the power from the machine before servicing electrical components!

MODIFICATIONS. Modifying the wiring beyond what is shown in the diagram may lead to unpredictable results, including serious injury or fire. This includes the installation of unapproved after-market parts.

WIRE CONNECTIONS. All connections must be tight to prevent wires from loosening during machine operation. Double-check all wires disconnected or connected during any wiring task to ensure tight connections.

CIRCUIT REQUIREMENTS. You MUST follow the requirements at the beginning of this manual when connecting your machine to a power source.

WIRE/COMPONENT DAMAGE. Damaged wires or components increase the risk of serious personal injury, fire, or machine damage. If you notice that any wires or components are damaged while performing a wiring task, replace those wires or components.

MOTOR WIRING. The motor wiring shown in these diagrams is current at the time of printing but may not match your machine. If you find this to be the case, use the wiring diagram inside the motor junction box.











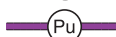



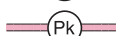
CAPACITORS/INVERTERS. Some capacitors and power inverters store an electrical charge for up to 10 minutes after being disconnected from the power source. To reduce the risk of being shocked, wait at least this long before working on capacitors.

EXPERIENCING DIFFICULTIES. If you are experiencing difficulties understanding the information included in this section, contact our Technical Support at (570) 546-9663.

NOTICE

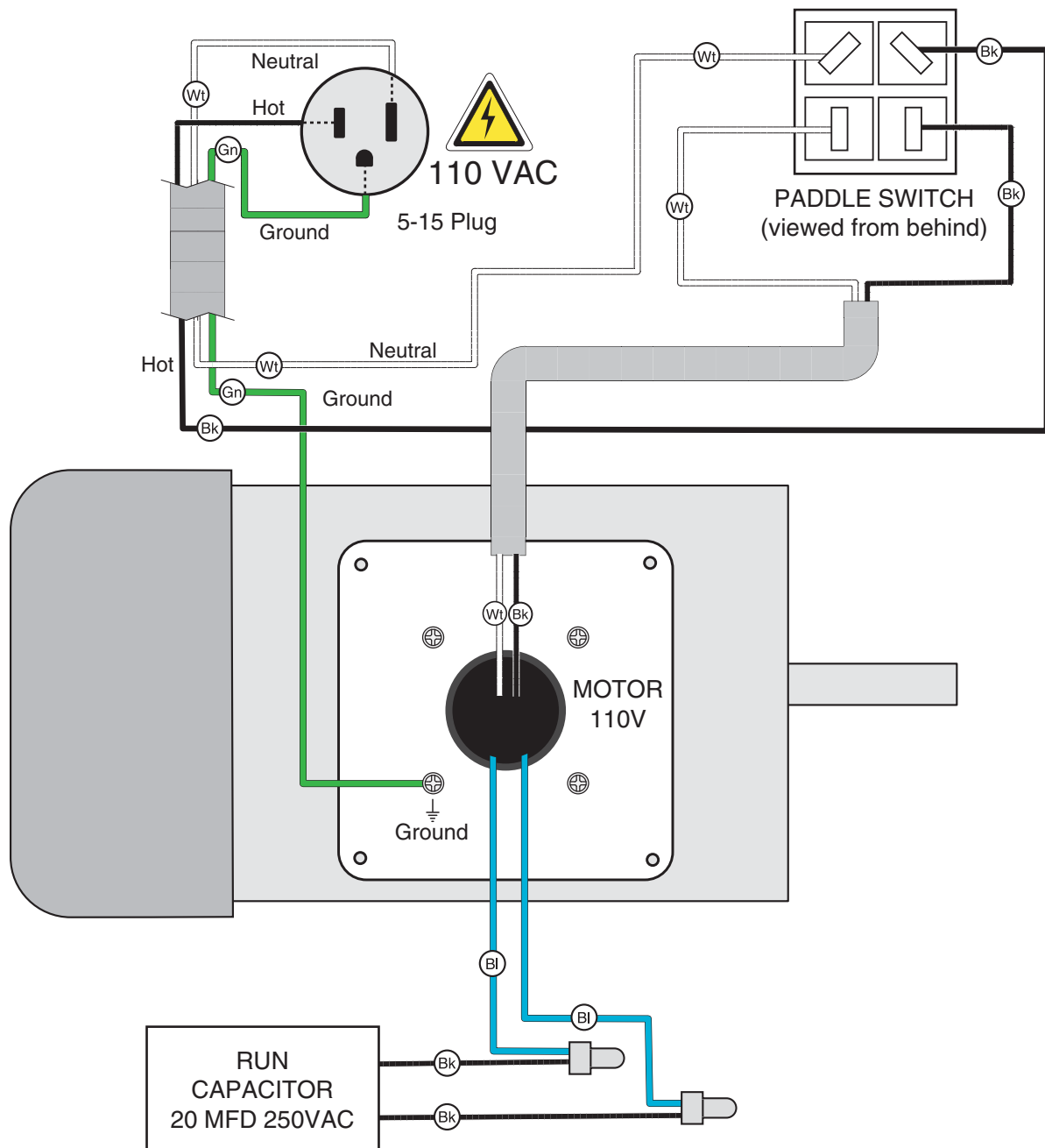
The photos and diagrams included in this section are best viewed in color. You can view these pages in color at www.grizzly.com.

COLOR KEY

BLACK		BLUE		YELLOW		LIGHT BLUE	
WHITE		BROWN		YELLOW GREEN		BLUE WHITE	
GREEN		GRAY		PURPLE		TURQUOISE	
RED		ORANGE		PINK			

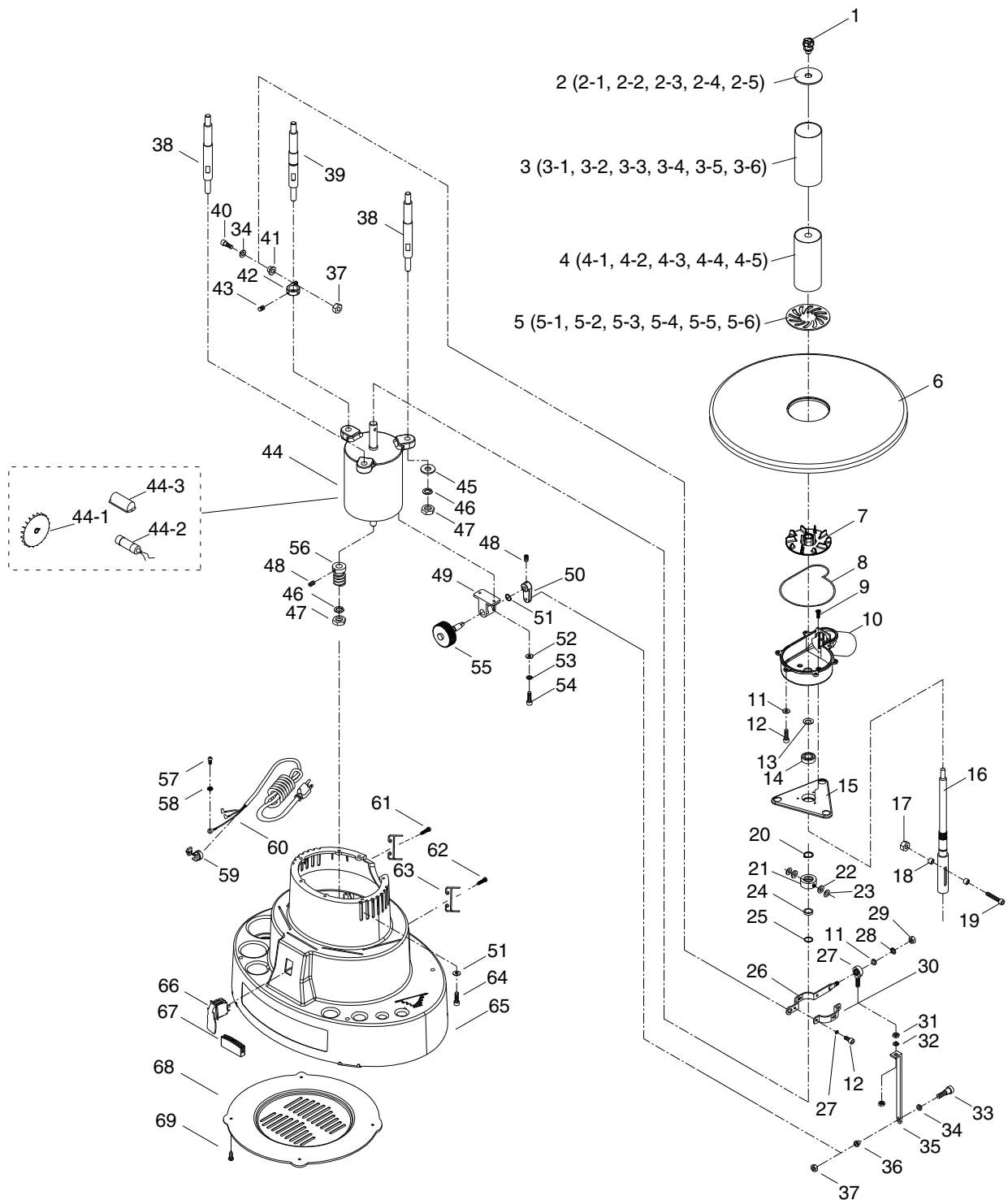


Wiring Diagram



SECTION 9: PARTS

Main Breakdown



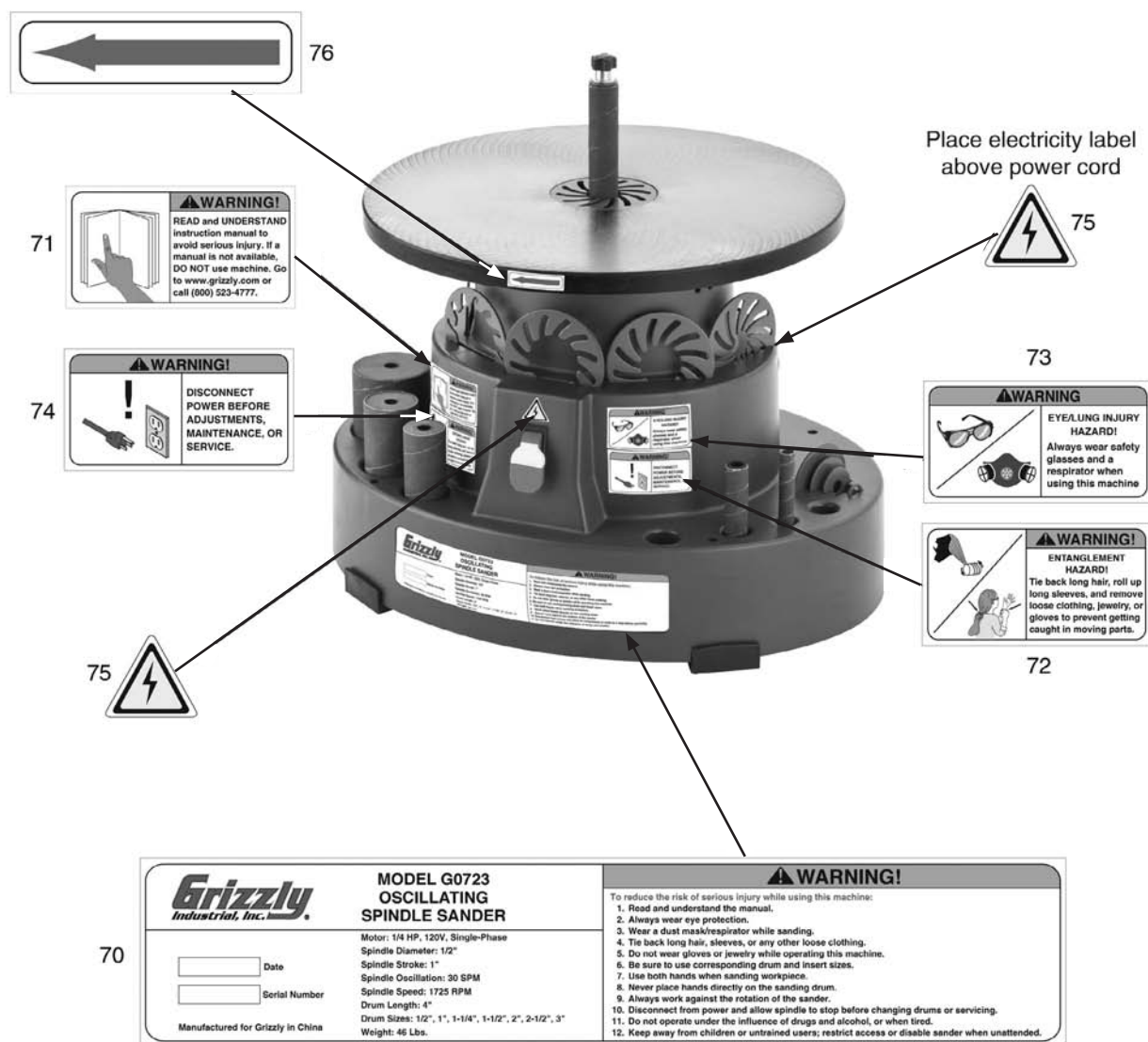
Main Parts List

REF	PART #	DESCRIPTION
1	P0723001	KNOB M8-1.25 LH
2	P0723002	DRUM WASHER SET OF 5
2-1	P0723002-1	DRUM WASHER 3/4"
2-2	P0723002-2	DRUM WASHER 1"
2-3	P0723002-3	DRUM WASHER 1-1/2"
2-4	P0723002-4	DRUM WASHER 2"
2-5	P0723002-5	DRUM WASHER 3"
3	P0723003	ABRASIVE SLEEVE SET OF 6
3-1	P0723003-1	ABRASIVE SLEEVE 1/2"
3-2	P0723003-2	ABRASIVE SLEEVE 3/4"
3-3	P0723003-3	ABRASIVE SLEEVE 1"
3-4	P0723003-4	ABRASIVE SLEEVE 1-1/2"
3-5	P0723003-5	ABRASIVE SLEEVE 2"
3-6	P0723003-6	ABRASIVE SLEEVE 3"
4	P0723004	RUBBER DRUM SET OF 5
4-1	P0723004-1	RUBBER DRUM 3/4"
4-2	P0723004-2	RUBBER DRUM 1"
4-3	P0723004-3	RUBBER DRUM 1-1/2"
4-4	P0723004-4	RUBBER DRUM 2"
4-5	P0723004-5	RUBBER DRUM 3"
5	P0723005	TABLE INSERT SET OF 6
5-1	P0723005-1	TABLE INSERT 1/2"
5-2	P0723005-2	TABLE INSERT 3/4"
5-3	P0723005-3	TABLE INSERT 1"
5-4	P0723005-4	TABLE INSERT 1-1/2"
5-5	P0723005-5	TABLE INSERT 2"
5-6	P0723005-6	TABLE INSERT 3"
6	P0723006	TABLE
7	P0723007	FAN
8	P0723008	GASKET 10 X 10 X 500
9	PFH83M	FLAT HD CAP SCR M5-.8 X 10
10	P0723010	FAN HOUSING
11	PW02M	FLAT WASHER 5MM
12	PCAP33M	CAP SCREW M5-.8 X 12
13	P0723013	SEAL 16 X 30 X 2.5
14	P6003ZZ	BALL BEARING 6003ZZ
15	P0723015	MOTOR PLATE
16	P0723016	SPINDLE
17	PN06M	HEX NUT M5-.8
18	P0723018	BUSHING
19	PCAP78M	CAP SCREW M5-.8 X 40
20	PR18M	EXT RETAINING RING 17MM
21	P0723021	COLLAR
22	P0723022	RING 7 X 16 X 2
23	P0723023	WAVY WASHER 8 X 14 X 0.4
24	P6903ZZ	BALL BEARING 6903ZZ
25	PR35M	INT RETAINING RING 30MM
26	P0723026	BRACKET
27	P0723027	ROD END BEARING M8-1.25-6G
28	PLW01M	LOCK WASHER 5MM
29	PN06M	HEX NUT M5-.8

REF	PART #	DESCRIPTION
30	P0723030	BRACKET
31	PN03M	HEX NUT M8-1.25
32	PLW04M	LOCK WASHER 8MM
33	P0723033	SHOULDER SCREW M8 X 10, M6-1 X 16
34	PW01M	FLAT WASHER 8MM
35	P0723035	LINK
36	P0723036	BUSHING
37	PN01M	HEX NUT M6-1
38	P0723038	MOTOR STANDOFF
39	P0723039	MOTOR STANDOFF W/GROOVE
40	P0723040	SHOULDER SCREW
41	P0723041	BUSHING 8MM
42	P0723042	PIVOT
43	PSS03M	SET SCREW M6-1 X 8
44	P0723044	MOTOR 1/4HP 120V
44-1	P0723044-1	MOTOR FAN
44-2	P0723044-2	R CAPACITOR 20M 250V 1-3/8 X 2-3/4
44-3	P0723044-3	CAPACITOR COVER
45	PW04M	FLAT WASHER 10MM
46	PLW06M	LOCK WASHER 10MM
47	PN02M	HEX NUT M10-1.5
48	PSS26M	SET SCREW M5-.8 X 6
49	P0723049	BLOCK
50	P0723050	CAM
51	PR05M	EXT RETAINING RING 15MM
52	PW03M	FLAT WASHER 6MM
53	PLW03M	LOCK WASHER 6MM
54	PCAP01M	CAP SCREW M6-1 X 16
55	P0723055	WORM GEAR W/SPINDLE
56	P0723056	WORM
57	PS09M	PHLP HD SCR M5-.8 X 10
58	PTLW02M	EXT TOOTH WASHER 5MM
59	P0723059	STRAIN RELIEF STRT SNAP-IN 6P-4
60	P0723060	POWER CORD 18G 3W 72" 5-15
61	P0723061	TAP SCREW M4.8 X 25
62	P0723062	TAP SCREW M4.8 X 32
63	P0723063	CORD WRAP BRACKET
64	PCAP26M	CAP SCREW M6-1 X 12
65	P0723065	BASE
66	G8988	PADDLE SWITCH 12A 125/250V
67	P0723067	FOOT
68	P0723068	BASE COVER
69	PHTEK43M	TAP SCREW M5 X 10
70	P0723070	MACHINE ID LABEL
71	PLABEL-12D	READ MANUAL 2.8W X 1.5H
72	PLABEL-55C	ENTANGLEMENT HAZARD 2.8W X 1.5H
73	PLABEL-57C	GLASSES/RESPIRATOR 2.8W X 1.5H
74	PLABEL-62C	DISCONNECT 110V 2.8W X 1.5H
75	PLABEL-14A	ELECTRICITY 0.7W X 0.6H
76	P0723076	DIRECTION LABEL



Labels Breakdown



REF	PART #	DESCRIPTION
70	P0723070	MACHINE ID LABEL
71	PLABEL-12D	READ MANUAL 2.8W X 1.5H
72	PLABEL-55C	ENTANGLEMENT HAZARD 2.8W X 1.5H
73	PLABEL-57C	GLASSES/RESPIRATOR 2.8W X 1.5H

REF	PART #	DESCRIPTION
74	PLABEL-62C	DISCONNECT 110V 2.8W X 1.5H
75	PLABEL-14A	ELECTRICITY 0.7W X 0.6H
76	P0723076	DIRECTION LABEL

WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST** replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or www.grizzly.com.





WARRANTY CARD

Name _____
Street _____
City _____ State _____ Zip _____
Phone # _____ Email _____
Model # _____ Order # _____ Serial # _____

The following information is given on a voluntary basis. It will be used for marketing purposes to help us develop better products and services. **Of course, all information is strictly confidential.**

1. How did you learn about us?

_____ Advertisement _____ Friend _____ Catalog
_____ Card Deck _____ Website _____ Other:

2. Which of the following magazines do you subscribe to?

_____ Cabinetmaker & FDM	_____ Popular Science	_____ Wooden Boat
_____ Family Handyman	_____ Popular Woodworking	_____ Woodshop News
_____ Hand Loader	_____ Precision Shooter	_____ Woodsmith
_____ Handy	_____ Projects in Metal	_____ Woodwork
_____ Home Shop Machinist	_____ RC Modeler	_____ Woodworker West
_____ Journal of Light Cont.	_____ Rifle	_____ Woodworker's Journal
_____ Live Steam	_____ Shop Notes	_____ Other:
_____ Model Airplane News	_____ Shotgun News	
_____ Old House Journal	_____ Today's Homeowner	
_____ Popular Mechanics	_____ Wood	

3. What is your annual household income?

_____ \$20,000-\$29,000 _____ \$30,000-\$39,000 _____ \$40,000-\$49,000
_____ \$50,000-\$59,000 _____ \$60,000-\$69,000 _____ \$70,000+

4. What is your age group?

_____ 20-29 _____ 30-39 _____ 40-49
_____ 50-59 _____ 60-69 _____ 70+

5. How long have you been a woodworker/metalworker?

_____ 0-2 Years _____ 2-8 Years _____ 8-20 Years _____ 20+ Years

6. How many of your machines or tools are Grizzly?

_____ 0-2 _____ 3-5 _____ 6-9 _____ 10+

7. Do you think your machine represents a good value?

_____ Yes _____ No

8. Would you recommend Grizzly Industrial to a friend?

_____ Yes _____ No

9. Would you allow us to use your name as a reference for Grizzly customers in your area?

Note: We never use names more than 3 times.

_____ Yes _____ No

10. Comments: _____

FOLD ALONG DOTTED LINE



Place
Stamp
Here



GRIZZLY INDUSTRIAL, INC.
P.O. BOX 2069
BELLINGHAM, WA 98227-2069



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Send a Grizzly Catalog to a friend:

Name_____

Street_____

City_____State_____Zip_____

TAPE ALONG EDGES--PLEASE DO NOT STAPLE

WARRANTY & RETURNS

Grizzly Industrial, Inc. warrants every product it sells for a period of **1 year** to the original purchaser from the date of purchase. This warranty does not apply to defects due directly or indirectly to misuse, abuse, negligence, accidents, repairs or alterations or lack of maintenance. This is Grizzly's sole written warranty and any and all warranties that may be implied by law, including any merchantability or fitness, for any particular purpose, are hereby limited to the duration of this written warranty. We do not warrant or represent that the merchandise complies with the provisions of any law or acts unless the manufacturer so warrants. In no event shall Grizzly's liability under this warranty exceed the purchase price paid for the product and any legal actions brought against Grizzly shall be tried in the State of Washington, County of Whatcom.

We shall in no event be liable for death, injuries to persons or property or for incidental, contingent, special, or consequential damages arising from the use of our products.

To take advantage of this warranty, contact us by mail or phone and give us all the details. We will then issue you a "Return Number," which must be clearly posted on the outside as well as the inside of the carton. We will not accept any item back without this number. Proof of purchase must accompany the merchandise.

The manufacturers reserve the right to change specifications at any time because they constantly strive to achieve better quality equipment. We make every effort to ensure that our products meet high quality and durability standards and we hope you never need to use this warranty.

Please feel free to write or call us if you have any questions about the machine or the manual.

Thank you again for your business and continued support. We hope to serve you again soon.



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